



MASTER POWER BRAKES

110 Crosslake Park Drive, Mooresville, NC 28117

Website: www.mpbrakes.com

Technical Support: 888-533-1199



WARNING

Disc brake conversions require disc brake wheels. Drum brake wheels will not clear the disc brake calipers.

Minimum specifications for a disc brake wheel:

1. Correct bolt circle
2. Large center hole to clear the rotor hub center
3. 15"X 7"
4. 3 3/4" backspace
5. Wheel drop center (spokes) that clear caliper

Must have 15" or larger wheels. Wheel fitment is customers responsibility.

Proper operation of your brakes is essential for your safety and the safety of others. Any brake service should be performed **ONLY** by persons experienced in the installation and proper operation of brake systems. It is the responsibility of the person installing the component or kit for the particular application. After installation and before operating your vehicle, be sure to test the function of the brakes under controlled conditions.

//////////////////// **DO NOT DRIVE WITH UNTESTED BRAKES!** //////////////////////
FOR TECHNICAL ASSISTANCE CALL:

888-533-1199

MONDAY - FRIDAY

8:00 A.M. TO 5:00 P.M. E.S.T.

CHECK ORDER IMMEDIATELY WARRANTY INFORMATION

Take time to read all the literature that came with this kit. Check the provided list of parts against what you received to ensure all parts are present. While this kit was designed to make the process of changing brake parts as simple as possible, **with some kits it may be necessary to make minor changes to your car.**

Read all warranty disclaimers and return policies included in this kit prior to installation.

You have: **5 days** to declare shipping damages
30 days to declare missing or incorrect parts
90 days for exchanges or returns (RA req'd)
1 year before product warranty expires.

No exceptions allowed.

Thank you for your business!

**WARRANTY: Void if
silicone fluid is used in
system**

See the following page



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BRAKE FLUID WARNING

- The EPDM rubber used in brake components is not compatible with silicone brake fluid.
- Silicone brake fluid does compress, glycol based fluid will not.
- Silicone brake fluid will not absorb water, glycol based fluid will. Due to the fluctuations in temperature which causes condensation, water will get into any brake system . Since silicone fluid will not absorb water you will have pockets of water in critical brake components leading to corrosion and brake failure. Brake fluid, as per any automotive manufacturer, should be replaced as part of a regular maintenanceroutine.
- Silicone brake fluid can lead to premature wear due to the expansion of rubber components. This expansion can causes serious braking issues such as, sticking pistons on calipers and master cylinders and hose failure.
- We recommend using a high quality DOT 4 fluid like our Pentosin Super DOT 4.



General Torque Specifications

General Torque Specifications (Non-Nylock)					
Bolt Size	Grade	Torque	Bolt Size	Grade	Torque
1/4"	5	10	1/4"	8	14
3/8"	5	33	3/8"	8	47
7/16"	5	54	7/16"	8	78
1/2"	5	78	1/2"	8	119
9/16"	5	114	9/16"	8	169
5/8"	5	154	5/8"	8	230

General Torque Specifications (Nylock)					
Bolt Size	Grade	Torque	Bolt Size	Grade	Torque
1/4"	5	13	1/4"	8	17
3/8"	5	42	3/8"	8	56
7/16"	5	65	7/16"	8	89
1/2"	5	95	1/2"	8	136
9/16"	5	139	9/16"	8	194
5/8"	5	189	5/8"	8	265



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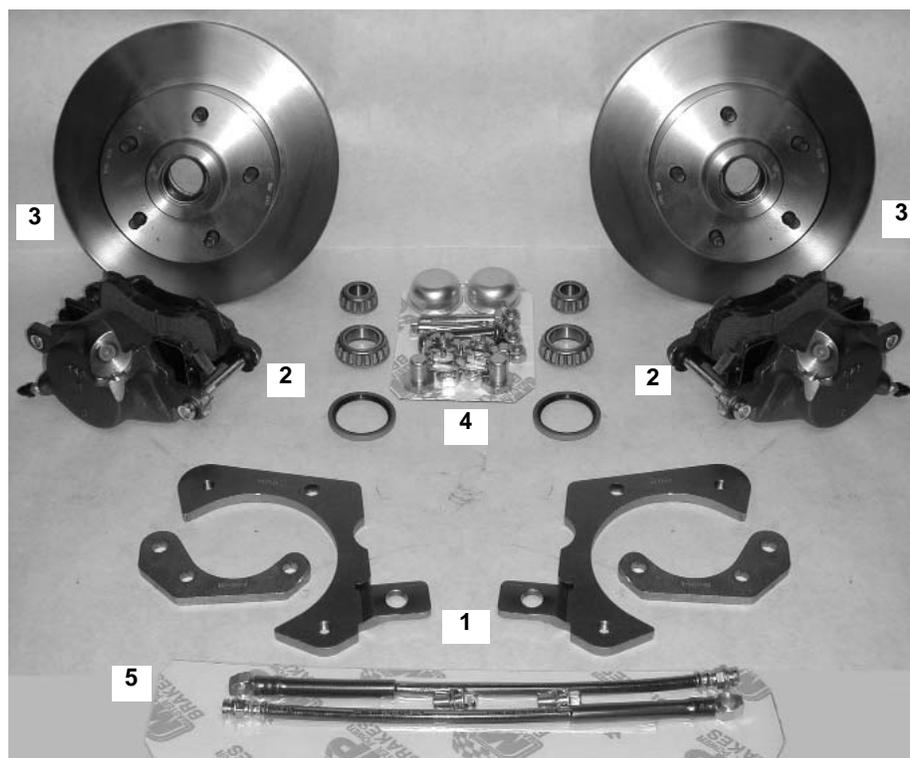
rev. 9/23/11

INSTALLATION INSTRUCTIONS DB1711 SERIES

INCLUDED COMPONENTS

Your disc brake conversion kit will contain the following components:

1. Caliper mounting brackets and hardware
2. Calipers with pads
3. Rotors
4. Bearings, seals and dust caps
5. Caliper hoses



INSTALLATION

Installation of the disc brake kit will require the use of the following tools:

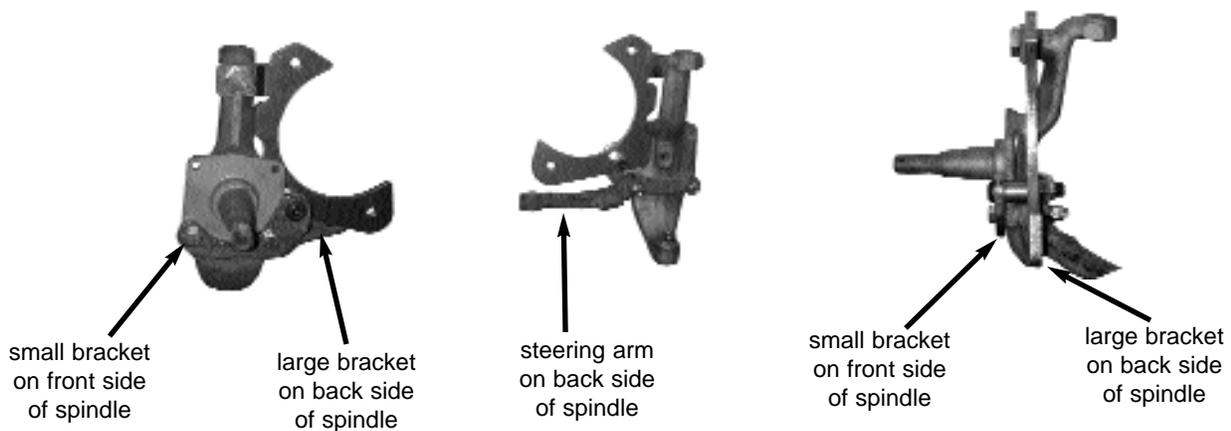
3/8" ratchet drive set
Box end wrench set
Pliers
Line flaring tool

Mallet
Ball joint fork
Screwdriver
Line bending tool

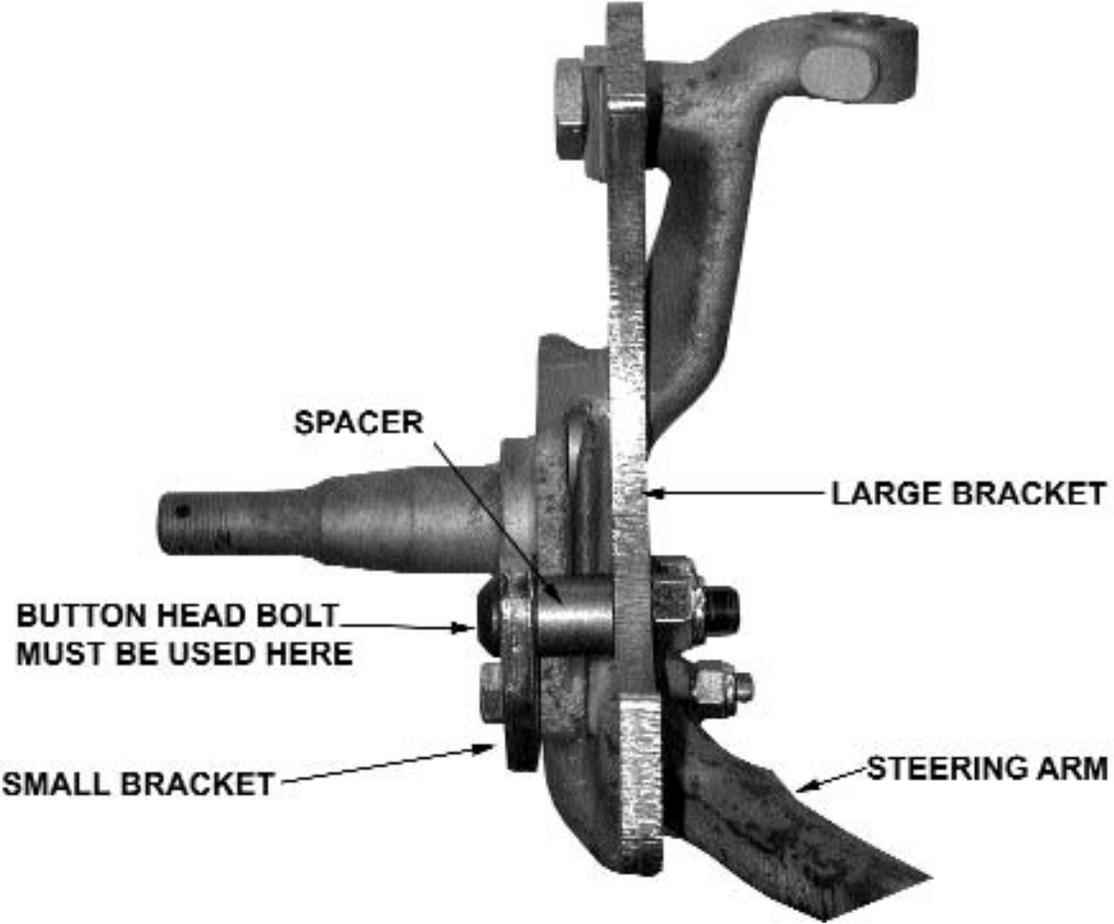
Flare wrench set
Drum brake tool
Snips

Always refer to the vehicle owners manual for the correct torque specifications when installing this kit

1. Remove the stock Chevy front drums, brakes and backing plates. Clean and inspect the spindles for cracks or damage. Be sure to thoroughly clean out the 5/8" threaded hole at the top of the spindle. This is extremely important. Use a non oil based cleaner such as Brake Clean. Clean the threads out with a bottoming tap if necessary.
2. In order to install the inner bearing on some spindles, you must remove .0004" from the inner bearing seating diameter. This can be accomplished with 240 grit emery paper and a rotary sanding motion on the spindle. This operation must be continued until the inner bearing can be slid onto the spindle without binding. Do not try grinding or filing the spindle. It only takes a few minutes with emery paper.
3. Once the bearings have been fitted to the-spindle, take the small support bracket (see figure) and install it on the outer surface of the spindle in the two lower holes. Install the shorter 7/16-20 bolt (2 1/4") in a similar manner through the front hole. Install the locknuts supplied in the kit and tighten.
4. Take the appropriate caliper bracket (LH or RH as marked on the inside of the bracket) and install it as per the figure. Install the 1/2" x 2 1/2" bolt and support bracket as shown. Install the 1/2" locknut but do not tighten it yet, just snug it up.



5. Take the 5/8 x 1" bolt and install it through the bracket into the spindle. Do not tighten it yet, just snug it up.
6. Take the rotor, clean it and inspect as necessary. Install the inner bearing with grease followed by the 7934 S seal.
7. Install the rotor on the spindle followed by the outer bearing. Put the bearing retaining washer and nut-on the spindle to hold everything in place temporarily.
8. Turn the rotor on the spindle and check for any interference or minimal clearance between the inside surface of the rotor and the attaching hardware.
9. When you have adequate clearance, make sure the threads in the spindle are clean. Install the bolt, tighten it and the 1/2" bolt previously installed.
10. Re-check all the bolts--for tightness and re-install the rotor and outer bearing. Install the new bearing retainer washer followed by the special wheel bearing retaining nut supplied in the kit. Do not attempt to use the stock bearing- nut, the cotter pin hole will not line up. Adjust the wheel bearings and install the cotter pin. Check for clearance and freedom of movement once more.
11. Install the caliper on the bracket (remember there is a left hand and right hand caliper) using the standard GM caliper mounting belts. Tighten bolts to recommended GM torque specifications. **BLEEDER SCREWS MUST FACE UP ON THE CALIPERS.**
12. Repeat the procedure for the opposite side.
13. Connect the calipers to the brake lines using the supplied hoses.



DB1711B

DISC BRAKE KIT, LWR 55-58 CHEVY / BOTTOM ONLY

PARTS LIST



PARTS LIST

- A) (2) RT141039 ROTOR, SINGLE PISTON CALIPER 69-72 CHEVELLE, 67-69 CAMARO, 69-74 MONTE CARLO
- B) (2) HWA2 BEARING, OUTER
- C) (2) CA403940 CALIPERS, GM, LARGE, SINGLE PISTON
- D) (2) HWA6 BEARING, INNER
- E) (1) HW1711HK HARDWARE KIT
 - (2) 12R150PCOZ PIN, COTTER, 1/8 X 1 1/2 ZINC
 - (2) 43C225HCS8Y BOLT, 7/16-20 X 2 1/4 HCS GR-8 ZINC YELLOW
 - (2) 43C275HCS8Y BOLT, 7/16-20 X 2 3/4 HCS GR-8 ZINC YELLOW
 - (4) 43CNNEZ 7/16-14 NYLOCK NUT
 - (2) 50F250KBC BOLT, 1/2-20 X 2 1/2 BUT SOC CAP SCREW
 - (2) 50FNNEZ NUT, 1/2-20, NYLOCK, ZINC
 - (2) BU1711 SPACER, CALIPER BKTS, 55-58 CHEVY
 - (2) HW1702 BOLTS, CALIPER BRACKET
 - (2) HW4001 CAPS, DUST, 45.2MM /1 25/
 - (2) HW615005 WAHSER, SPINDLE ORG. GM
 - (2) HW615065M SPINDLE NUT, GM, MODIFIED MACHINED
- F) (2) HW7934 SEAL, ROTOR
- G) (1) BR1711K BRACKET KIT, CALIPER, SINGLE
 - (2) BR1711-2 BRACKET, CALIPER, SMALL DOG BONE SHAPE
 - (1) BR1711L BRACKET, CALIPER LEFT
 - (1) BR1711R BRACKET, CALIPER RIGHT
- H) (1) HS88520K HOSE KIT, FRONT, 69-77, 16"
 - (2) HS88520 HOSE, F, 69-71 CAMARO 16"
 - (2) HW21082 BOLT, HOSE 7/16 X 20 SHORT
 - (4) HW4390 COPPER SEALING WASHER USED W/ 4039 & 4040 CALIPER

Revised 3/2/04